



POWER STEERING PUMP, FL

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852495	1	Spacer, P/S pump to bracket, rear	
2	3853330	1	Bracket, P/S pump to engine	
3	3852704	1	Bracket, P/S pump to engine	
4	3853660	1	Brace, P/S pump to engine	
5	3853315	1	Fitting, Steering hose plug	
6	3852729	1	Clamp, Hoses to cylinder head	
7	3853394	1	Screw, Bracket, steering pump to engine	
8	3853405	1	Screw, P/S belt adj, brace to pump	
9	3852055	1	Washer, Bracket, steering pump to engine	
10	3852116	1	Washer, Bracket to steering pump, front	
11	3853327	1	Bracket, Adjustment, P/S	
12	3853398	1	Screw, Clamp to cyl head, rear	
13	3852256	1	Screw, Bracket, pump to engine	
14	3852498	1	Nut, P/S pump to bracket, stud	
15	3853331	1	V-belt, P/S pump	
16	3852497	1	O-ring, Pressure hose to steering pump	
17	3850416	1	Hose, Gimbal hsg to oil cooler	290 DP
	3852285	1	Hose, Gimbal to oil cooler	SX, DP-S
18	3852706	1	Hose, Oil cooler to steering pump, return	
19	3852286	1	Hose, Oil cooler to water pump	
20	3853804	1	Pulley, P/S pump	
21	3852079	1	Nut, Oil cooler & bracket assy	P/S
22	3853236	1	Spacer, Oil cooler, P/S	
23	3852126	1	Screw, Oil cooler & bracket assy	P/S
24	3852709	1	Clamp, Hoses to valve cooler	
25	3852218	1	Clamp, Engine oil cooler, P/S	
26	3853863	1	Hose, P/S pump to valve, pressure	
27	3854056	1	Hose, Cylinder to oil cooler return	
28	3853557	1	Screw, Brace, P/S pump to bracket	
29	3852158	1	Lock strap, P/S hose	
30	3853406	1	Screw, Brace to P/S pump	
31	3852162	1	Washer, Stud, steering pump to bracket, rear	
32	3852161	1	Nut, Oil cooler to engine	
33	3853405	3	Screw, Steering pump bracket to steering pump	
34	3852700	1	Screw, Support tube to engine	
35	3852058	1	Washer, Oil cooler to bracket, P/S	
36	3852599	1	Stud, Oil cooler to engine	
37	3852490	1	Clamp, Hoses to intake manifold	
38	3853780	2	Clamp, Water hoses	
39	3852196	3	Clamp, Oil hoses	
40	3850422	1	Clamp, Water, to gimbal hsg	290 DP
	3852602	1	Clamp, Water, to gimbal hsg	SX, DP-S
41	3851921	1	Oil cooler, P/S	
42	3852699	1	Tube, Bracket to engine	
43	3850491	1	Power steering pump	